

Subj - AK Steel Securities Lit.

To - Claims Administrator
C/O GILARDI & CO. LLC

RECEIVED PR

MAY 27 2004

From - HAROLD P. SPARKS
1819 SHOREHAM DR.
Montgomery, AL 36106-2716
(TEL) (334)-272-8492

CLAIMS CENTER

Per your page 2, I request
exclusion from the CLASS action.
I certify that on 25 August 99 I owned
72 shares of ARMCO Inc. which on/about
Sept 99 were sent to and merged with
AK Steel - thus acquiring 27 shares
of AK Steel. I currently still own
these shares.

Harold P. Sparks
MAY 22, 2004

1A

Exhibit 1

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MAY 27 2004 ...

5/22/04

CLAIMS CENTER MARTONE

AK Steel Securities Litigation
 Claims Admin.
 c/o Buleri & Co. LLC
 P.O. Box 8040
 San Rafael, CA 94912-8040

Dear Sir:

Please excuse me from
 claims litigation against
 AK Steel. I only have
 the AK Steel stock I
 received for my Armetec
 stock. I did not
 make any purchase of
 AK Steel stock.

19 Horace Pl
 See Cliff. NY 11579
 516-676-6188

Very truly yours
 Andrew A. Martone
 19 Horace Pl
 See Cliff. NY
 11579



Reserve Officers Association of the United States
 "Preserving the Nation's Defense for Over 100 Years"
 WWW.ROA.ORG

2A

P. 45

GREEN IS THE
FUTURE

28

MAY 25 2004

DEAR SIR,
PLEASE EXCLUDE ME
FROM THE SETTLEMENT
CLASS. THANK YOU.

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JUN 01 2004

CLAIMS CENTER

George Stankovic
301 MAIN ST.
LYNDORA PA
16045

724-282-3943

3-A

George Stefanko
301 Main St
Lyndora, PA 16094



JUN 11 2006

CLAIM CENTER.
TIF: LITIGATION

ALLIANCE ADMINISTRATOR

4% GILARDI + CO LLC

P.O. Box 8040

ASTL Exclusion. SAN RAFAEL, CA. 94913-8040

16

706244 + 21 E 0 E

Date: May 21, 2004
To: Whom it may concern
From: Robert McCurdy and
Sharon McCurdy
Re: Exclusion

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We would like to request an exclusion of class in case vs. AK Steel Corp.

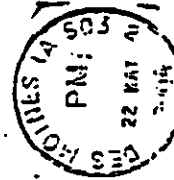
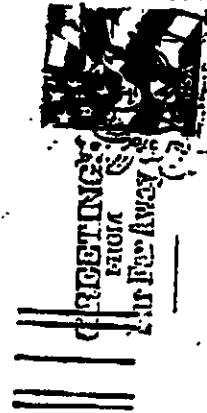
Names Robert E. McCurdy
Sharon A. McCurdy
Address 601 South Prairie St.
Russell, Iowa 50238
Phone 641-876-5345

We owned 75 shares of Armco Steel beginning in 1986.
Our current AK Steel holdings are only the amount that were exchanged in the take over.

Robert E. McCurdy
Sharon A. McCurdy

4-A





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4-B

AKST11

May 27, 2004

Margaret F. Colberg
217 Breckenridge Dr
Six Mile, S.C. 29682
(864) 868-6407

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I acquired 10 shares of AK steel stock upon the merger of Arconco and AK Steel. I no longer own any of the stock and wish to be excluded from the Class. Thank you. I have no other information.

Margaret F. Colberg

5-A

~~CONFIDENTIAL~~

Calberg
217 Breckenridge St
Midvale SC 29682

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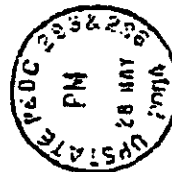
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AK Steel Securities Litigation
Claims Administrator
c/o Bulardi & Co. LLC
P.O. Box 8040
San Rafael, CA

AKSHI

0505+3115.1

94912-8040



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P.O. Box 8040
San Rafael, CA 94912-8040

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I WISH TO BE EXCLUDED FROM THE CLASS ACTION LITIGATION!!!

Millard Walker
7 South Botany Bay Circle
Englewood, Fl. 34223

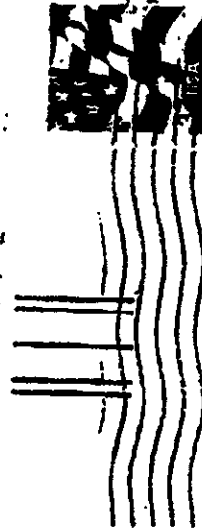
Because of the privacy code recently enacted I do not
have to give you my phone number or anything related
to the shares I had. I will only say ~~we~~^I no longer
have any shares.

Millard Walker

5/24/04

7-A

[REDACTED]



AK Steel Securities Litigation
Claims Administrator
c/o Gilard & Co. LLC
P.O. Box 8040
San Rafael, CA 94912-8040

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7-B
[Redacted]

AKST1



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I Hassan H. Huff Jr.
wish to be excluded from
the settlement class action
suit

Hassan H. Huff Jr.
28 Redbank Lane
Middletown, CT
45042

B-A

www.communitynatbank.com
877-746-1520



Warren Helt
28 Redbud Dr
Middletown, OH 45042

AK Steel Securities Litigation
Claims Administrator
c/o Gilardi & Co. LLC
P.O. Box 8040
San Rafael, CA 94912-8040

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8-B

AKST1

**WERTHEIM
VAN DER PLOEG &
KLEMEYER**

22 May 2004

Architecture Landscape Architecture Planning
2145 NINETEENTH AVENUE SAN FRANCISCO, CA 94116

Tel 415 / 664-0832

Fax 415 / 664-0102

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AK Steel Securities Litigation
Claims Administrator
c/o Gilardi & Co. LLC
Post Office Box 8040
San Rafael, CA 94912-8040

Re: AK Steel Securities Litigation

This letter requests exclusion from the above-referenced litigation for the shareholder described below:

Jane Z. Klemeyer & Frederick J. Klemeyer Jr.
Trustees, UTAD 4/21/88
The Jane Z. Klemeyer Revocable Trust
900 Mariposa Way
Lodi, CA 95240 tel 415/664-0134

The Trust holds 10 shares as a result of the merger with Armco Steel Corporation; the date of the merger as evidenced on the stock certificate was September 30, 1999.

We wish to be excluded from the class.

Sincerely,



Frederick J. Klemeyer, Jr., Trustee

Ernest Wertheim ASLA
Landscape Architect CA Lic 223

Frederick J. Klemeyer, Jr. AIA/FCSI
Architect CA Lic CS481, NCARB

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AK Steel Securities Litigation
Claims Administrator
C/O Gilardi & Co. LLC
P.O. Box 8040
San Rafael, CA 94912-8040

May 24, 2004

RE: A request for exclusion from the Class

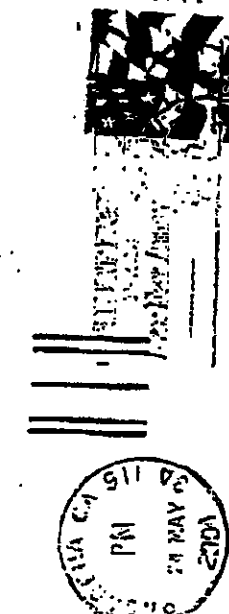
James R. Northern and Carolyn S. Northern (Trustees of the Northern Revocable Living Trust). Our address is 5029 Princess Anne Road, La Canada, CA 91011 and our phone is 818 790-5097. We acquired 600 shares of Armco stock on 30 November 1998 and we did not purchase or sell any stock after that date. We received 229 shares of AK Steel, due to the merger, on 2 February 2000. No more stocks have been purchased or sold.

We request to be excluded from the Class.

James R. Northern
James R. Northern

Carolyn S. Northern
Carolyn S. Northern

10-A



**AK Steel Securities Litigation
Claims Administrator
c/o Gilardi & Co. LLC
P.O. Box 8040
San Rafael, CA 94912-8040**

Mr & Mrs James Northern
5029 Princess Anne Rd
La Canada, CA 91011

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Odessa, Texas
May 26, 2004

TO: AK Steel Securities Litigation
Claims Administrator
C/O Gilardi and Co. LLC
P.O. Box 8040
San Rafael, CA 94912-8040

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Subject: Exclusion from the Class

I Earl N Gaede residing at
2718 Tanglewood Lane, Odessa Texas
79762 Phone Number (432) 362-2646
wish to be Excluded from the Class
I have only 30 shares of AK Steel
Common Stock dated September 30,
1999.

Signed
Earl N Gaede

11-A

P. 23

FAX NO.

JUN-10-04 THU 04:45 PM



Earl P. Gosde,
2718 Tanglewood Ln.
Odessa, TX 79762-8048

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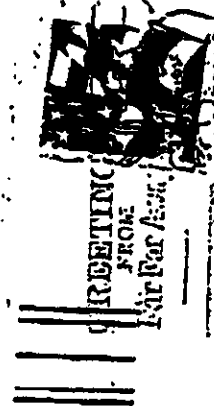
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AKST1

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c/o Gialdi & Co. LLC
P.O. Box 8040
San Rafael, CA 94912-8040



U.S. MAIL PERMIT NO. 1000 SAN RAFAEL, CA 94901

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5-27-04

BERNARD FIDEL ET AL.

CLAIMS CENTER

DEAR SIR:

I, DAN MOORE, WISH TO BE EXCLUDED FROM THE SETTLEMENT CASE, LEAD CASE NO. C-1-00-320 (CONSOLIDATED WITH NO. C-1-00-349).

IN 1999, I OWNED 100 SHARES OF ARMCO STEEL CO. STOCK. AFTER THE MERGER OF ARMCO STEEL CO. AND A.K. STEEL CO., MY ARMCO STOCK WAS REVALUED TO 62 SHARES OF A.K. STEEL STOCK.

ON 12-5-02, I PURCHASED 38 SHARES OF A.K. STOCK BRINGING MY TOTAL BACK TO 100 SHARES OF A.K. STEEL COMMON STOCK. I PAID \$682.⁰⁰ DOLLARS FOR SAID STOCK, BUT WAS REIMBURSED \$161.54 AS AN OVER PAYMENT.

I MIGHT ALSO ADD THAT FOR AS LONG AS I HAVE OWNED SAID STOCK, I HAVE RECEIVED LESS THAN TWENTY-FIVE DOLLARS COMPENSATION.

TO-

AK STEEL SECURITIES LITIGATION -

CLAIMS ADMINISTRATOR

% GILBERTI & CO. LLC.

PO BOX 8040

SAN RAFAEL, CA 94912-8040

Respectfully, I AM
FROM-

DAN MOORE

6036 THEODORE AVE.

HAMILTON, OHIO

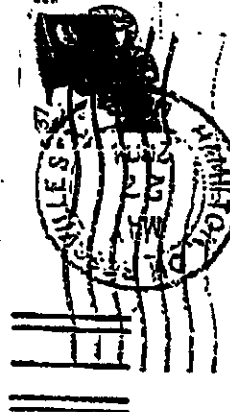
45011-1902

TEL (513-893-0890)

Dan Moore

12-A

~~12-A~~



AK Steel Securities Litigation
Claims Administrator
c/o Gilardi & Co. LLC
P.O. Box 8040
San Rafael, CA 94912-8040

DAN MOORE
6031 THEODORE AVE
HAMILTON OH 45011-1502

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AKST1

May 24, 2004

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JUN 02 2004

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To
AK Steel Securities Litigation
Claims Administrator
% Gilardi & Co LLC

I, John W Boykin
11646 C.R. 4351
LARUE, TX. 75770
1(903) 677-2026



John Boykin
11646 CR 4351
Larue, Tx. 75770

Request to be excluded from
the class action suit against
A.K. Steel Holding Corp.

AK 014795
I acquired 1,006 Shares of
AK Steel common stock by
transition from 3550 shares
of Armco common stock on
Sept. 30, 1999. None has been
sold or transferred.

John W. Boykin

13-A





4. EAST TEXAS POST OFFICE
PM
MAY 25 2004

**AK Steel Securities Litigation
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c/o Gilardi & Co. LLC
P.O. Box 8040
San Rafael, CA 94912-8040**

John Boykin
11646 CR 4351
Larue, Tx 75770

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A.K. Steel Securities Litigation
Claims Administrator

Jimmy D. & Betty J. Walker Phone 1474-632-5161
1018 Maple Shade Road. Alma, Ar. 72921

We wish to be excluded from this action.
We had 16 shares of A.K. Stock that we
acquired when the merger of Arco + A.K.
occurred. They were in exchange for 44 Arco
stocks that we held at that time.

The average price paid for Arco stocks were
\$22.00 plus or minus some cents.

The A.K. Steel stocks were sold back to
A.K. in Nov. 2002. The sale price I don't
remember. This was through an A.K. buyback
Plan. We do not now hold any A.K. Stocks.

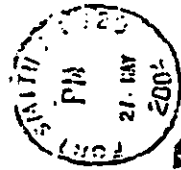
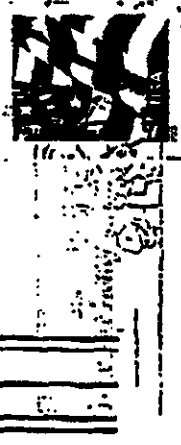
I hope this suffice to have us
excluded.

Thank you.

Jimmy D. Walker
1018 Maple Shade Rd.

Alma, Ar. 72921-4665

14-A



Mr. Jimmy Walker
1018 Maple Shade Rd.
Alma, AR 72921

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AKST1